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D2282-043
Job Sheet 199440



Part No: D2282-043

Job Qty: 25 pcs

Part Name: Saddle Assembly

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	25 pcs	11/1/19	0.00	10.29		Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		mv
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	25 pcs	11/1/19	0.00	0.00		QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		AL
							QC 9 - 9		
160	Packaging 3-1 - Stock - B4B	25 pcs	11/1/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		AL
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		



Container No: S221111



Part No: D2282 - 043

Job No: 199440

Material No/Batch: S221111

Revision:

Inspector:

Date:

Instructions/Various STC's

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Date: 10/09/19

Plax 8/22/19 1:24 PM Dart.lajeunesse.marie

					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	D46
170 QC 21 - SA	25 pcs	11/1/19	0.00	0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	B-89
					QC 21 - SA - 53	

OCT 10 2019

Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: M136585) 1-Weld as per D2282-043 Saddle Assembly
Descriptions: A/RER316L SS Filling Rod _____ Dwg Rev: A Grind weld with rough pad and brown pad, take all
welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***
120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds)
160 - Packaging3 (Identify as per dwg & Stock Location: _____) LOCATION : GA
170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 pcs (1 ea)	100-Large Fab - Welded Assy-1	5202681
D2282-7	Tube	50 pcs (2 ea)	100-Large Fab - Welded Assy-1	5211871

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2281	25	60	0
	D2282-7	50	24	0

Part Specifications

Specifications could not be found.

Plex 8/22/19 1:24 PM Dart.lajeunesse.marie



Entered: _____ Date: _____
NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)					
Description Work Order Deviation		Disposition						Completed By	
								Lead hand / Supervisor	
								QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Crimp/kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up ☐ Other/Details: _____							